

## TWO AND FOUR DRIVE CABINET ASSEMBLY INSTRUCTIONS

### CASSETTE STORAGE CABINET PARTS LIST

NOTE: Parts are subject to change without notice due to supplier availability.

1	Upper Cover	Small parts bag (all cabinets):
1	Lower Cover	2 4-40x1/2" screws
2	Side Rails	2 4-40 nuts
1	Front Dress Panel	12 8-32x1/4" screws
1	Front Panel	2 8-32x1/2" screws
1	Rear Panel	18 6-32x1/2" screws
4	Rubber Furniture Guards	18 6-32 nuts
		1 36 pin connector

### TWO AND FOUR DRIVE CABINET ASSEMBLY INSTRUCTIONS

#### A. LOWER COVER

1. Locate the 4 holes nearest the corners. These will be used to mount the rubber feet. In addition, the 2 holes near the front lip will also be used to mount two of the drives. To mount a rubber foot, insert one 6-32x1/2" screw into the foot, then through the bottom of the lower cover.

NOTE: The two screws used to mount the front feet are also used to help mount two of the drives and extend up into the cabinet.

2. Position the drives over the remaining holes, then install the 6-32x1/2" screws through the drive legs and through the bottom cover. Do not tighten at this point.

#### B. FRONT DRESS PANEL, REAR PANEL AND SIDE RAILS

1. Inspect the side rail and note that there is a small extension on each end. One extension is slightly longer than the other. THE END WITH THE LONGEST EXTENSION IS INTENDED TO GO TOWARD THE FRONT OF THE CABINET. After selecting the front end of each rail, attach each rail to the front and rear panels using eight 8-32x1/4" screws. The two outer-most holes on the rear panel are close to the bottom edge.
2. For two drive models without enclosed controller card and for four drive cabinet models, route the power and control wire cables down the side of the drives and out the round end slots provided in the rear panel.
3. Install the front/rear panel assembly on the lower cover with drives by setting the assembly down over the drives and into position in the lower cover. Pull excess cable through the rear panel. Screw the rear panel to the lower cover using the lower two holes on the rear panel that line up with the bracket on the lower cover. Attach using two 8-32x1/4" screws, no hex nuts required.

C. UPPER COVER

1. Place the upper cover in place over the drives. This job is made easier by removing the plastic cassette cover (plastic door) which simply snaps out of the two hinges. Locate the cover over the drives and adjust the drives to center in the cutouts, then tighten the drive mounting screws.
2. Install two 8-32x1/4" screws through the rear panel at the upper two holes and lock the rear of the upper cover in place.
3. Install two 8-32x1/2" screws through two holes at the front of the cabinet bottom and lock the front of the upper cover in place. Do not over-tighten as these screws will not bottom out automatically. When they are snug, then STOP.

